

Date: Wednesday, 25/02/2009 2:19:46 PM  
 User: Linda Lacelle

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 45865  
 Estimate Number : 12866  
 P.O. Number :  
 This Issue : 25/02/2009 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : 18/02/2009 Type : SMALL /MED FAB  
 Previous Run : 45357  
 Drawing Name : DART 5-MAN 3-POINT FWD FACING SHOULDER HARNESS KIT  
 Part Number : D412702043B  
 Drawing Number : IIN D412-702 REV E  
 Project Number : N/A  
 Drawing Revision : E  
 Material :  
 Due Date : 27/02/2009 Qty: 1 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment : est rev A 07.05.10 new issue EC  
 est rev C 07.06.20 changed AN44 4A to AN444A EC  
 Est Rev:D 07-07-06 As per Rev E JLM  
 Est Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile &amp; type labels per PPP D412-702-043B CHG003

2.0 D412702059 Grommet



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
 GROMMET KIT  
 batch: 45746

3.0 D412702101B Harness Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
 HARNESS ASSEMBLY  
 batch: B46075

4.0 D412702103B Harness Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
 HARNESS ASSEMBLY  
 batch: 45411

5.0 D412702105B Harness Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
 HARNESS ASSEMBLY  
 batch: 42797

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Part Number: D412702043B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D412702107B

Harness Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HARNESS ASSEMBLY

batch: 42798

7.0

D412702109B

Harness Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HARNESS ASSEMBLY

batch: 46076

8.0

D35421

Bracket



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

BRACKET

batch: 44816

9.0

D35711

Guide



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

GUIDE

batch: 40222

10.0

D35713

Guide



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

GUIDE

batch: 46531

11.0

D3578041

Doubler



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

DOUBLER

batch: 413347

12.0

D3610041

Bracket



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

BRACKET

batch: 40589

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Seq. #:

Machine Or Operation:

Description :

13.0

D36181

CAP



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

CAP

batch: 32426

14.0

AN410A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

batch: 107178

15.0

AN444A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

bolt

batch: 104806

16.0

MS24693S274

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Screw

batch: M108560

17.0

MS24694S56

SCREW



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

SCREW

batch: 104407

18.0

MS24694S58

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Screw

batch: M164407

19.0

MS24694S60

Screw



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Screw

batch: M164407

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Seq. #:

Machine Or Operation:

Description :

20.0

AN960JD416

Washer



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Washer

batch: M110523

21.0

AN960JD416L

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Washer

batch: M110153

22.0

MS21042L4

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Nut

batch: M109282

23.0

CR321244

Cherry Rivet



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Cherry Rivet

batch: 19099

24.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

25.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-043B CH6003

Location: Reeve

PPP Rev: 09/02/26

26.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



09/02/26